

Solution Based Engineering

Work Instruction

K5 Motor

Operation
Assembly

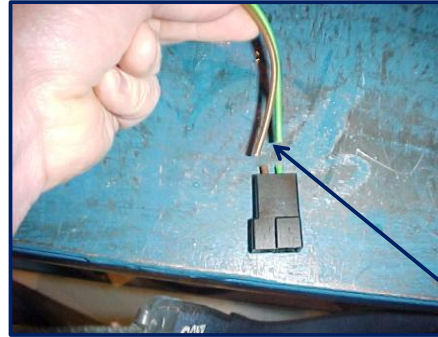
Work Description

Sequence	Work Content
1	Cut off Connectors on Motor
2	Strip Wires
3	Place (2) Seals over Wires
4	Place on Plate and Secure Motor Bracket

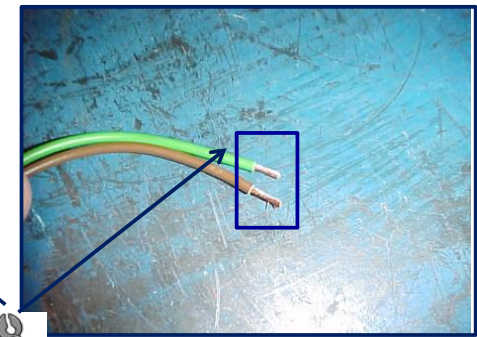
Parts and Material

Qty	Part #	Part Description
1	54-00594	Motor
2	22-02394	Seals
2	22-09755	Pin Connectors
1	66-98575	Male Connector
1	86-62216	Motor Mount

1



2



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