

Solution Based Engineering

Work Instructions

Process: Diffuser Greasing

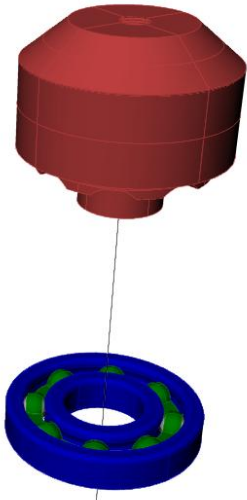
Station:1

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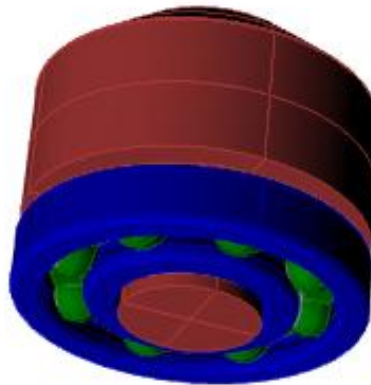
<u>Step</u>	<u>Work Content</u>
1	Place Diffuser onto Bearing
2	Ensure Firm Fit
3	Insert Grease

<u>Part Description</u>	<u>Part #</u>
3" Bearing	45-987-2

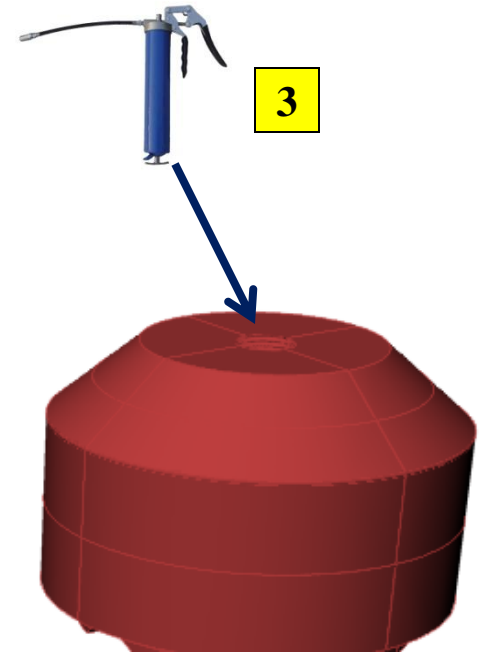
1



2



3



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